

Section 6

contains detailed information for repair and service.

Exact information of the machine functions (section 5) is the prerequisite for doing repairs and adjustments.

Section 6 is divided into the following chapters:

- 6.1 Safety regulations / general hints for repair work**
 - 6.2 Tools and auxiliary means (also software tools)**
 - 6.3 Troubleshooting**
 - 6.4 Electrical and mechanical codes, fuse tables**
 - 6.5 Replacement of parts, including adjustment instructions when applicable**
 - 6.6 Adjustments (software and hardware)**
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